

Technical Data Sheet

IllumiSol® BL Film

IllumiSol® BL Film is an 8.5 mil PET film coated on one side for solvent, eco-solvent, and UV printing. IllumiSol's® unique base film and quick-drying glossy top-coat were specifically designed for superior light diffusion, resulting in vivid backlit graphics. IllumiSol's® back side has a unique lacquer that prevents ink transfer when rolled after printing. Available 54"-86" widths on face-out rolls.

Material Details

CHARACTERISTICS	TEST METHOD	METRIC	ENGLISH	
Film Thickness	Microgage	175 micron	6.9 mil	
Coating Thickness	Microgage	40 micron	1.6 mil	
Type of Coating	Microgage	Microgage 215 micron		
Coating Side	One Side	Coating Side Out		
Total Weight	ISO 534	290gsm	8.5oz/yd2	
Heat Shrinkage	Hyosung Method	≤ 1.5 x ≤ 0.5 %		
Surface Finish	Gloss			
Print Surface	Face Out			
Storage Recommendations	•All Ultraflex materials should be stored in their original packaging. •IllumiSol should be stored in temperatures between 10° and 20° Celsius, and a relative humidity of 50%.			
Print Recommendations	 Large amounts of solvent ink can activate ink on the backside of the material. It is recommended that inks are allowed time to dry once printed, as rolling material too fast once printed will cause the print to show through the back of the material. Ultraflex recommends laying printed IllumiSol on a flat surface prior to posting. 			

Application	Back-lit	Light Box	Exhibition	Special Effects	Transit	Display	High Res.
	Banners	Applications	Panels	Displays	Graphics	Systems	Posters
Applications							

Ink Printability

Solvent	Eco Solvent	UV	Latex	Screen Printing	Dye Transfer	Dye Direct

Metric (m)	English (inches)
1.37, 1.52, 2.03,	54", 60",
2.20	80", 86"

Available Sizes

The information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. A legally binding guarantee of specific properties is not to be inferred from our specifications. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of the material for his/her specific purpose. (Data represents averages and is not intended for use as a specification.)

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> Ultraflex Systems Inc. Headquarters 6333 Pelican Creek Circle, Riverview, FL 33578 P: (973)627-8608 Email: sales@Ultraflexx.com

Ultraflex Systems Inc. 1578 Sussex Turnpike, Bldg. 4 Randolph, NJ 07869 P: (973)627-8608 F: (973)627-8506 Email: sales@ultraflexx.com