

## **Technical Data Sheet**

# Normandy® Pro FL

Normandy® Pro FL is a premium 13 oz. banner or billboard material. The material is compatible with solvent, eco-solvent, UV, Latex, and screen printing. With 1000 x 1000 high tenacity yarn construction, this product is one of the strongest 13 oz. substrates available. Normandy Pro FL has a unique face film that produces vibrant and consistent prints and is available in matte finish. Available in widths from 98" -196". In widths of 80" and below, the product is called JetFlex® FL.

#### **Material Details**

CHARACTERISTICS	TEST METHOD	METRIC	ENGLISH	
Support Cloth	DIN 60001	Polyester	Polyester	
Yarn dtex	DIN 53830	1100 x 1100 dtex	1000 x 1000 denier	
Type of Coating	N/A	PVC	PVC	
Total Weight	DIN EN ISO 2286-2	440 g/m <sup>2</sup>	13 oz/yd²	
Tensile Strength	ISO 13934-1:1999 C.R.E. STRIP METHOD	1363 X 1139.5 N/5cm	155.7 X 130 lbs/in	
Tear Strength (warp/weft)	ISO 13937-2:20000 C.R.E. SINGLE TONGUE METHOD	111.8 X 152 N	25 X 34 lbs	
Flame Resistance	DIN 4102	NFPA701, CSFM, Title 19, UBC 26-6, B1		
Low Temperature (No Crack at:)	ISO 13934-1:1999	Low at -20°C	Low at -4°F	
RF Weldable (Heat Sealable)	DIN 53354	Yes Yes		
Fungus Resistant	ASTM G21	Treated		

#### **Applications**

	Back-lit	Banner	Billboard	Blockout	Building Wrap	Display Systems	Truckside
Applications							

### **Ink Printability**

Solvent	Eco Solvent	UV	Latex	Screen Printing	Dye Transfer	Dye Direct
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#### **Available Sizes**

Metric (m)	English (inches)	
2.50, 2.60, 3.20	98, 102, 126,	
3.80, 4.50, 5.00	150, 177, 196	

The information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. A legally binding guarantee of specific properties is not to be inferred from our specifications. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of the material for his/her specific purpose. (Data represents averages and is not intended for use as a specification.)



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<sup>\*</sup>Certified for HP Latex Inks