



TEST REPORT

ASTM E84-09

SURFACE BURNING CHARACTERISTICS OF BUILDING MATERIALS

Report No. 3179814SAT-001C

Ultra Vision Window Perf.

May 26, 2009

Prepared for:
Ultraflex Systems Inc.
1578 Sussex Turnpike
Randdolph, NJ 07869

**Intertek Testing
Services NA, Inc.**
16015 Shady Falls Road
Elmendorf, TX 78112
(voice) 210-635-8100
(fax) 210-635-8101
[www.intertek-
etlsemko.com](http://www.intertek-etlsemko.com)

Ultraflex Systems Inc.

ABSTRACT

Test Specimen: Ultra Vision Window Perf.

Test Standard: ASTM E84-09


Test Date: May 22, 2009

Test Sponsor: Ultraflex Systems Inc.

Test Results:

FLAME SPREAD INDEX	=	0
SMOKE DEVELOPED INDEX	=	30
	=	N/A ft. Beyond Burners Centerline

This report is for the exclusive use of Intertek's Client and is provided pursuant to the agreement between Intertek and its Client. Intertek's responsibility and liability are limited to the terms and conditions of the agreement. Intertek assumes no liability to any party, other than to the Client in accordance with the agreement, for any loss, expense or damage occasioned by the use of this report. Only the Client is authorized to copy or distribute this report and then only in its entirety. Any use of the Intertek name or one of its marks for the sale or advertisement of the tested material, product or service must first be approved in writing by Intertek. The observations and test results in this report are relevant only to the sample tested. This report by itself does not imply that the material, product, or service is or has ever been under an Intertek certification program.



Teodoro Alvarado Jr
E84 Operator

May 26, 2009

Reviewed and approved:



Miguel Zamarripa
Project Manager

May 26, 2009

I INTRODUCTION

This report describes the results of the ASTM E84-09 Standard Test Method for SURFACE BURNING CHARACTERISTICS OF BUILDING MATERIALS, a method for determining the comparative surface burning behavior of building materials. This test is applicable to exposed surfaces, such as ceilings or walls, provided that the material or assembly of materials, by its own structural quality or the manner in which it is tested and intended for use, is capable of supporting itself in position or being supported during the test period.

The purpose of the method is to determine the relative burning behavior of the material by observing the flame spread along the specimen. Flame spread and smoke density developed are reported, however, there is not necessarily a relationship between these two measurements.

“The use of supporting materials on the underside of the test specimen may lower the flame spread index from that which might be obtained if the specimen could be tested without such support. This method may not be appropriate for obtaining comparative surface burning behavior of some cellular plastic materials. Testing of materials that melt, drip, or delaminate to such a degree that the continuity of the flame front is destroyed, results in low flame spread indices that do not relate directly to indices obtained by testing materials that remain in place.”

This test method is also published under the following designations:

ANSI 2.5
NFPA 255
UBC 8-1 (42-1)
UL 723

This standard should be used to measure and describe the properties of materials, products, or assemblies in response to heat and flame under controlled laboratory conditions and should not be used to describe or appraise the fire hazard or fire risk of materials, products, or assemblies under actual fire conditions. However, results of this test may be used as elements of a fire risk assessment which takes into account all of the factors which are pertinent to an assessment of the fire hazard of a particular end use.

II PURPOSE

The ASTM E84-09 (25 foot tunnel) test method is intended to compare the surface flame spread and smoke developed measurements to those obtained from tests of fiber cement board and select grade red oak flooring. The test specimen surface (18 inches wide and 24 feet long) is exposed to a flaming fire exposure during the 10 minute test duration, while flame spread over its surface and density of the resulting smoke are measured and recorded. Test results are presented as the computed comparisons to the standard calibration materials.

The furnace is considered under calibration when a 10 minute test of red oak decking will pass flame out the end of the tunnel in five minutes, 30 seconds, plus or minus 15 seconds. Fiber cement board forms the zero point for both flame spread and smoke developed indexes, while the red oak flooring smoke developed index is set as 100.

III DESCRIPTION OF TEST SPECIMEN

Specimen Identification:	Ultra Vision Window Perf.
Date Received:	5/6/2009
Date Prepared:	5/6/2009
Conditioning (73°F & 50% R.H.):	16 days
Specimen Width (in):	24
Specimen Length (ft):	24
Specimen Thickness:	0.7300-in.
Material Weight:	N/A oz./sq. yd
Total Specimen Weight:	132-lbs.
Adhesive or coating application rate:	N/A

Mounting Method:

The specimen was self-supporting and was placed directly on the inner ledges of the tunnel.

Specimen Description:

The test specimen was described by the client as the "Ultra Vision Window Perf.". The specimen consisted of (12) 2-ft. long x 24-in. wide x 0.7300-in. thick, white material applied to glass. The specimen was identified by the client as "Ultra Vision Window Perf.". The test specimen was received by our personnel in good condition.

IV TEST PROCEDURE

The tests were conducted in accordance with the procedures outlined in the American Society for Testing and Materials ASTM E84-09. The self-supporting specimens were placed directly on the tunnel ledges. As required by the standard, one or more layers of 0.25 inch thick reinforced concrete board was placed on top of the test sample between the sample and the tunnel lid. After the tests, the samples were removed from the tunnel, examined and disposed of.

The test was conducted on 5/22/2009, and not witnessed by any third parties.

V TEST RESULTS

The test results, computed on the basis of observed flame front advance and electronic smoke density measurements are presented in the following table. In recognition of possible variations and limitations of the test method, the results are computed to the nearest number divisible by five, as outlined in the test method for smoke developed index results greater than 200 the calculated value is rounded to the nearest 50 points.

While no longer a part of this standard test method, the Fuel Contributed Value has been computed, and may be found on the computer printout sheet in the Appendix.

Test Specimen	E84 (10 Minute) Flame Spread Index	E84 (10 Minute) Smoke Developed Index	NFPA 703 (30Minute) ft
Fiber Cement Board	0	0	N/A
Red Oak Flooring		100	N/A
Ultra Vision Window Perf.	0	30	N/A

The data sheets are included in the Appendix. These sheets are actual print-outs of the computerized data system which monitors the ASTM E84-09 apparatus, and contain all calibration and specimen data needed to calculate the test results.

VI OBSERVATIONS

During the test, the specimen was observed to behave in the following manner: The material ignited at 1:16 (min:sec.). The glass began to break at 0:39 (min:sec.). The test continued for the 10:00 duration.

After the test the specimen was observed to be damaged as follows: The window film was consumed from 0-ft. - 5-ft. and charred from 5-ft. - 24-ft.

APPENDIX

ASTM E84-09 Data Sheets

Client: ULTRAFLEX SYSTEMS INC.

Date: 5-22-09

Project Number: 3179814SAT-001C

Test Number: 6

Operator: TA/AM

Specimen ID: "ULTRAVISION WINDOW PERF." THE SPECIMEN WAS SELF-SUPPORTING.

TEST RESULTS

FLAMESPREAD INDEX: 0

SMOKE DEVELOPED INDEX: 30

SPECIMEN DATA . . .

Time to Ignition (sec): 76

Time to Max FS (sec): 0

Maximum FS (feet): 0.0

Time to 980 F (sec): Never Reached

Time to End of Tunnel (sec): Never Reached

Max Temperature (F): 484

Time to Max Temperature (sec): 374

Total Fuel Burned (cubic feet): 51.23

FS*Time Area (ft*min): 0.6

Smoke Area (%A*min): 32.1

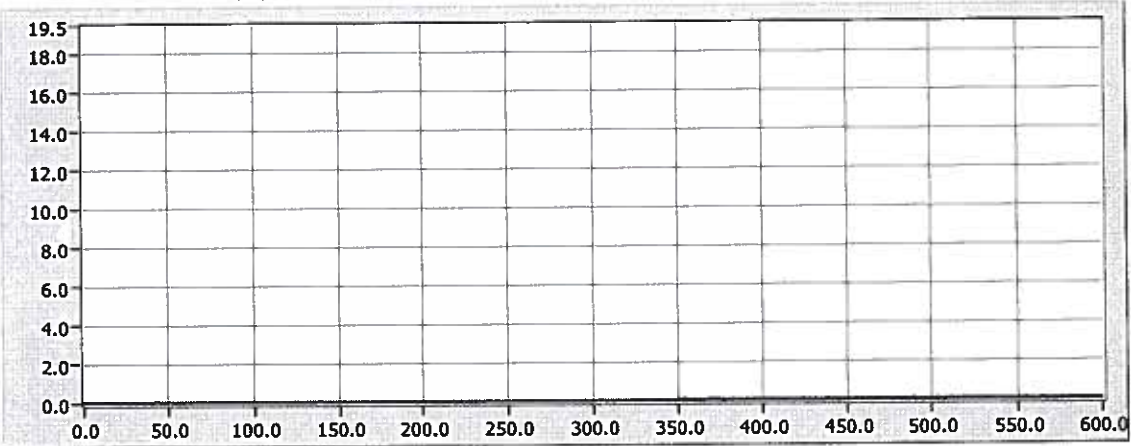
Unrounded FSI: 0.3

CALIBRATION DATA . . .

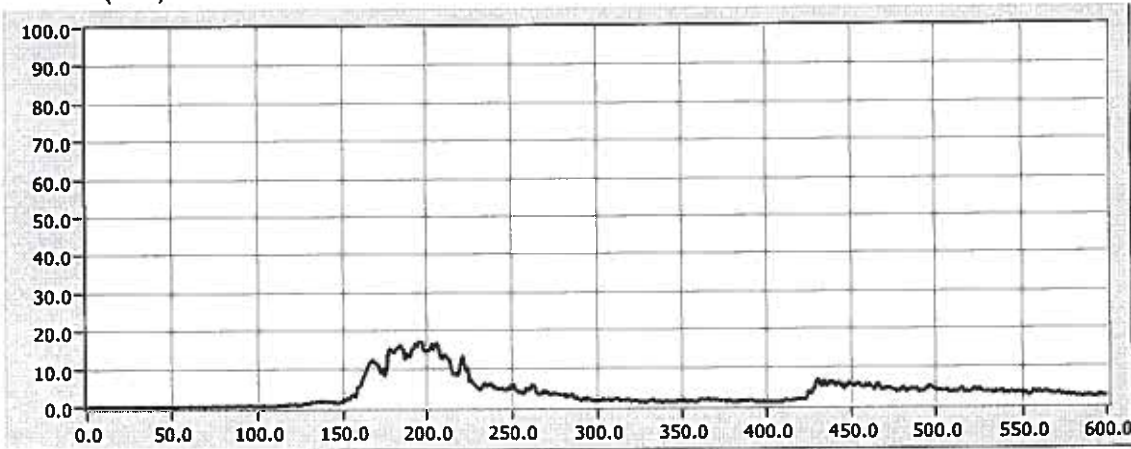
Time to Ignition of Last Red Oak (Sec): 39.0

Red Oak Smoke Area (%A*min): 111.0

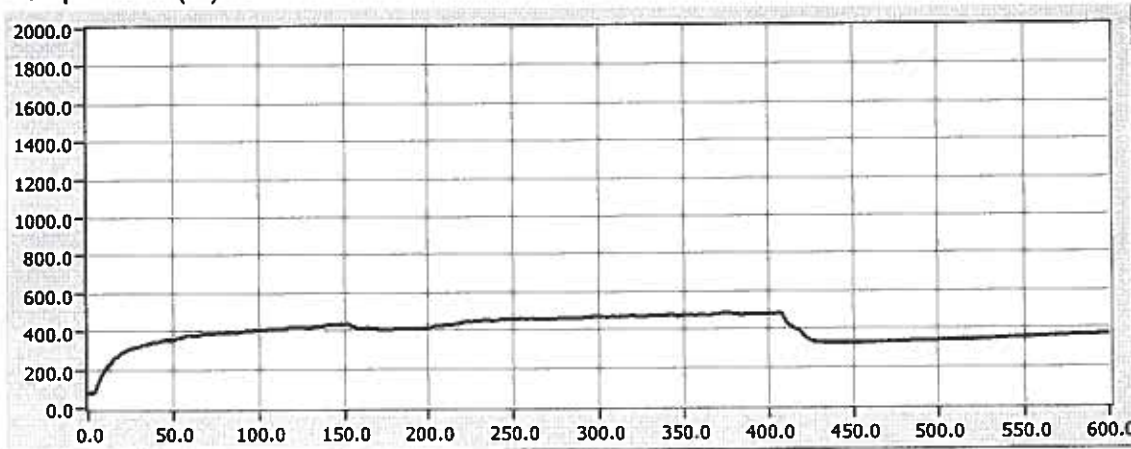
FLAME SPREAD (ft)



Smoke (%A)



Temperature (°F)



Time (sec)

600