

Received: 10/20/2014	Completed: 10/24/2014	Letter: R	BG	P.O.#:	Test Report #:	3-04765-0-
Client's Identification	Style: Vortex Blockout D250 . Product End Use: Banner.					
Tested For: Kylie Schleicher	Ultraflex Systems Inc. 1578 Sussex Tpk., Bldg. #4 Randolph, NJ 07869				Key Test: NFPA 701-2010 TM#1	205
					Tel: 1-(973)-627-8608	Ext:
					Fax: 1-()- -	

PC: 0.5H DL/jd

TEST PERFORMED: **NFPA 701** - Standard Methods of Fire Tests for Flame Propagation of Textiles and Films - 2010 Edition - Test Method #1

PRODUCT CONFIGURATION: Single Layer; Multi Layer

RESULTS REPORTED: Initially; After 3 dry cleanings; After 5 launderings @ 160°F

RESULTS:

Specimen #	Afterflame* (seconds)	Flaming Drip (seconds)	Weight Loss (percent)
1	0	0	9.8
2	0	0	4.9
3	0	0	22.0
4	0	0	16.0
5	0	0	1.2
6	0	0	9.8
7	0	0	4.9
8	0	0	6.2
9	0	0	2.5
10	0	0	2.5
	Mean:	0	Mean: 8.0

STATISTICAL VALUES: SD = 6.6 3 SD = 19.9 Mean + 3 SD = 27.8

ABBREVIATIONS USED: SD = Standard deviation. NT = Not tested.

APPROXIMATE WEIGHT OF MATERIAL (as measured by Govmark): 264 g/m²

PRECONDITIONING: 0.5 hr @ 220°F (Standard)
 24 hrs @ 68±9°F (Alternate: Material shrinks/distorts @ 220°F)

CONVERSION FACTOR: g/m² ÷ 28.35 x .835 = oz/yd²

NOTE:

1. All specimens prepared in the length direction.
2. See addendum for individual specimen weights.

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REMARKS:

- Flames did not project above the top of the specimen.
- Flames projected above the top of the specimen; Specimen #'s _____
- Client requested that the restraining clamp binder clips be eliminated to replicate the provisions of the 1996 Test Method #1 version of this document.

FAILURE CRITERIA: As cited by NFPA 701 - 2010 Edition Test Method #1

Afterflame	Flaming Drip (Mean)	Weight Loss (percent)	
		Mean	Individual Specimen
*	Exceeds 2 seconds	Exceeds 40%	Exceeds Mean + 3 SD**

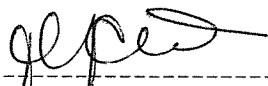
CONCLUSION: Based on the Results on page 1 and the above Failure Criteria cited by NFPA 701 - 2010 Edition Test Method #1, the item tested:

- Passes; Fails; Requires testing of 10 additional specimens
i.e. only one individual specimen failure was noted

* Afterflame is required to be recorded; however, the NFPA document does not factor it into the Failure Criteria reporting requirements. It should be noted that excessive afterflames (15 seconds or more) could be cause for rejection by local fire authorities performing "match" field tests.

** See "Discussion" on Page 3.

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified by NFPA 701 - 2010 Edition Test Method #1.



OCT 29 2014

AUTHORIZED SIGNATURE
THE GOVMARK ORGANIZATION, INC. /pm

MS. PHYLLIS PETTIT

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** DISCUSSION:

Weight Loss - Individual Specimen Failure:

The NFPA 701 document, as written, provides for a statistical calculation which provides for retest and a potential failure if any individual value exceeds the mean by three standard deviations. Govmark is of the opinion that this cannot mathematically occur, i.e. no individual result is mathematically capable of exceeding the mean plus three standard deviations. Therefore, in effect, Govmark is of the opinion that this "individual specimen criteria" has no meaning, since it cannot possibly result in a nonconformance.

Client Name : Ultraflex
Addendum to Test Report # : 3-04765-0
Test : NFPA 701

<u>Specimen #</u>	<u>Weight Before Test (g)</u>	<u>Weight After Test (g)</u>	<u>Percent Weight Loss</u>
1	16.40	14.80	9.8
2	16.40	15.60	4.9
3	16.40	12.80	22.0
4	16.20	13.60	16.0
5	16.00	15.80	1.2
6	16.40	14.80	9.8
7	16.40	15.60	4.9
8	16.20	15.20	6.2
9	16.20	15.80	2.5
10	16.20	15.80	2.5

Mean Percent Weight Loss : 8.0
Standard Deviation : 6.6
3 x Standard Deviation : 19.9
Mean + 3 x Standard Deviation : 27.8